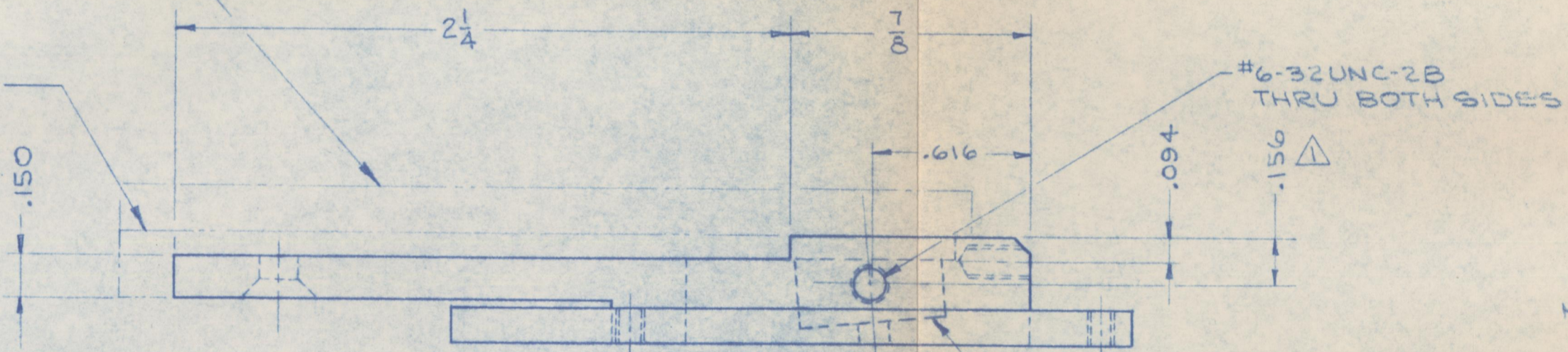


DRILL $\frac{9}{64}$ DIA & SINK 82° TO $\frac{310}{32}$ DIA - 2 HOLES

#2-56NC-2B
4 HOLES

REMOVE & DISCARD SPRING
LOADED SHUTTER PIECE

OUTLINE OF PART
BEFORE MODIFICATION



MAT'L: MODIFIED SHUTTER ASS'Y
G.E. PART NO. D8020

EXISTING $\frac{17}{32}$ DIA x $\frac{5}{32}$ DEEP HOLE
TO BE MILLED TO $\frac{1}{32}$ DEEP

NEXT ASSY C-538



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

COLLIMATOR MOUNTING
BRACKET

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS $\pm .005$
BREAK SHARP CORNERS AND EDGES ALL OVER.
SURFACE FINISH ALL OVER.

REV.	DESCRIPTION	DATE	REF. No.
REV. A	.156 WAS .187, $\frac{1}{32}$ WAS $\frac{1}{4}$	12-2-63	
REV. A			
REV. A			

SCALE	HEAT TREAT	DATE
2 TIMES SIZE		7-27-63
MATL	PART No.	DWG. LEP
NOTED		APPRD.
CATALOG No.		DWG. No. C-539